

## **Disassembly of Waste Electrical and Electronic Equipment (WEEE) Manual**

EU Waste Electronic and Electrical Equipment Directive require producers to provide information of the different electronic and electrical materials and components found in their products at its end-of-life, and disassembly references to treatment and recycling facilities.

1. Product information
2. Materials and components list for selective treatment
3. Disassembly tools
4. Disassembly references

The following information is intended only for the use of recognized treatment and recycling facilities.

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### **Section 1: Product information**

**Model name(s)** — The product models are grouped together in series and are mechanically equivalent.

**Lexmark CS72x**

CS720dte, CS720de, CS727de, CS727dte,  
CS725de, CS728de, C4150, CS725dte

## Section 2: Materials and components list for selective treatment

**Table 2:** Materials and components list for selective treatment

Description	Count	Notes
Polychlorinated biphenyls (PCB) containing capacitors	0	N/A
Mercury containing components, such as switches or backlighting lamps	0	N/A
Batteries	1	***** <u>Total Count = 1</u> ***** Lithium Manganese Oxide coin cell located on the Controller card
Printed circuit boards greater than 10 cm <sup>2</sup>	multiple	***** <u>Minimum Count = 11</u> For details, see <a href="#">Annex B</a> ***** <u>Options:</u> 1 – 550 Sheet Tray 1 – Hard drive *****
Toner cartridges, liquid and pasty, as well as colour toner	7	4 – Toner cartridge 2 – Imaging unit 1 – Waste toner bottle
Plastic component(s) that may contain BFR (brominated <sup>§</sup> flame retardants)	multiple	***** <u>Minimum Count = 25</u> For details, See <a href="#">Annex A</a> ***** <u>Options:</u> <b>+3</b> – for each 550 Paper handling *****
Note (§) - This product may contain plastic parts with brominated flame retardants. Recycler should treat these parts separately. See section 4.3 Disclaimer.		
Asbestos waste and components which contain asbestos	0	N/A
Cathode ray tubes	0	N/A
Chlorofluorocarbons (CFC), Hydrochlorofluorocarbons (HCFC) or Hydrofluorocarbons (HFC), Hydrocarbons (HC)	0	N/A
Gas discharge lamps	0	N/A
Liquid Crystal Display (LCD) greater than 100 cm <sup>2</sup> and those back-lighted with Gas discharge lamps	0	1 (depending on model)
External electrical cables	1	Power cord located on the back lower left quadrant
Components containing refractory fibres	0	N/A
Components containing radioactive substances	0	N/A
Electrolyte capacitors containing substances of concern ( <i>capacitors with height &gt; 25 mm, diameter &gt; 25 mm or proportionately similar volume</i> )	1	Capacitor located on Power Supply
Electrical and Electronic (EE) Customer Replaceable Paper handling devices	multiple	See Customer Replaceable Paper handling devices For details, See <a href="#">Annex C</a>
Electrical and Electronic (EE) Customer Replaceable Internal/External Card options	multiple	See External Card options For details, See <a href="#">Annex D</a>

## **Section 3: Common Tools for Disassembly**

**Table 3.1** - Disassembly tools

<b>Item</b>	<b>Description</b>
1	#2 Phillips screwdriver, magnetic
2	Wire cutter
3	E-clip puller or small flat-head screwdriver
4	Standard slotted head screwdriver





## **Section 4: Disassembly references**

### **4.1 Removal procedure(s)**

WEEE materials and components removal procedures are available upon request.

Please Contact: [recycling@lexmark.com](mailto:recycling@lexmark.com)

### **4.2 Graphical illustration of material's and component's location**

-  LCD > 100 cm<sup>2</sup>
-  PCBs > 10 cm<sup>2</sup>
-  Printer components containing Brominated flame retardants
-  Battery

### **4.3 Disclaimer**

#### **Statement on WEEE Bromine Levels**

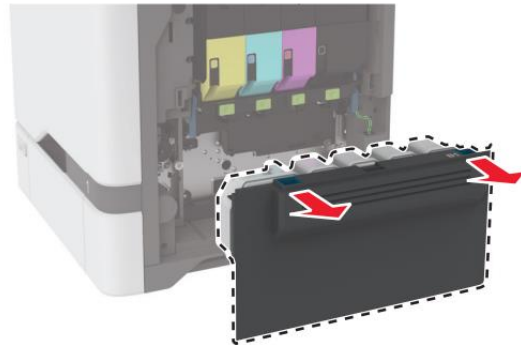
Manufacturer is compliant with the European Directive 2012/19/EU and European Commission's mandated technical specification CLC/TS 50625-3-1:2015 stating that plastic containing brominated flame retardants (BFR) must be removed from any separately collected WEEE (Article 8, Annex VII) if total bromine concentration in the fraction is known to be >2000 ppm, or expected to be >2000 ppm, or if it is not declared. Concentrations of bromine <2000 ppm are acceptable for reuse and do not require separation, so that the re-use and recycling of components or whole appliances is not hindered per Annex II, Section 3 of the WEEE Directive (2002/96/EU), and Annex VII, Section 3 of the WEEE Directive (2012/19/EU).

## Section 5: Supplies

- LCD > 100 cm<sup>2</sup>
- PCBs > 10 cm<sup>2</sup>
- Printer components containing Brominated flame retardants
- Battery



**Figure 5.1:** Toner Cartridge (4X)



**Figure 5.2:** Waste toner bottle



**Figure 5.3:** Imaging Unit (2X – mono and color combo)

**Table 5: Supplies** – Printed Circuit Boards >10cm<sup>2</sup> and Plastic with Brominated flame retardants

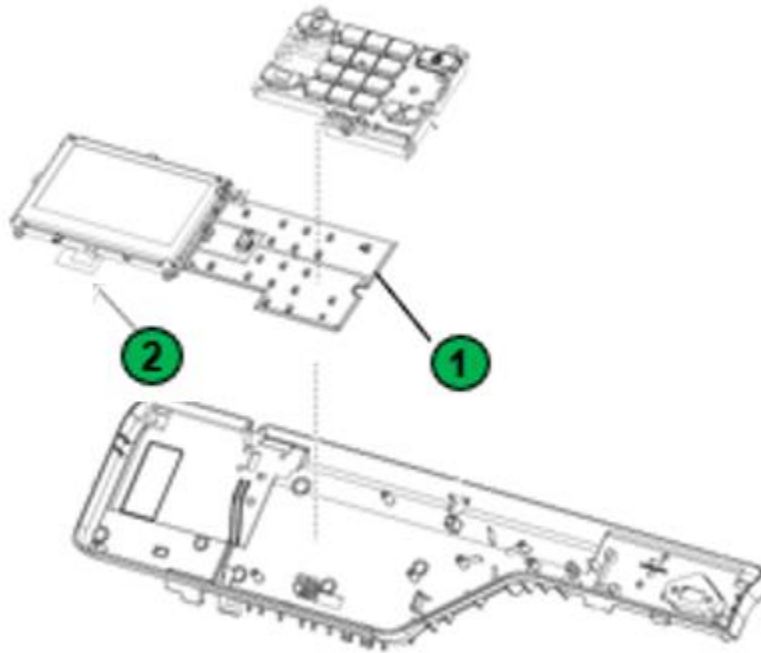
Item	Description
--	None

**Table Component Count** (*without options*)

LCD>100cm <sup>2</sup>	= 0
PCBs>10cm <sup>2</sup>	= 0
BFR Plastics	= 0
Battery	= 0

## Section 6: Control Panel

- LCD > 100 cm<sup>2</sup>
- PCBs > 10 cm<sup>2</sup>
- Printer components containing Brominated flame retardants
- Battery



**Figure 6.1:** Control Panel

**Table 6:** Control Panel - Printed Circuit Boards >10cm<sup>2</sup> and Plastic with Brominated flame retardants

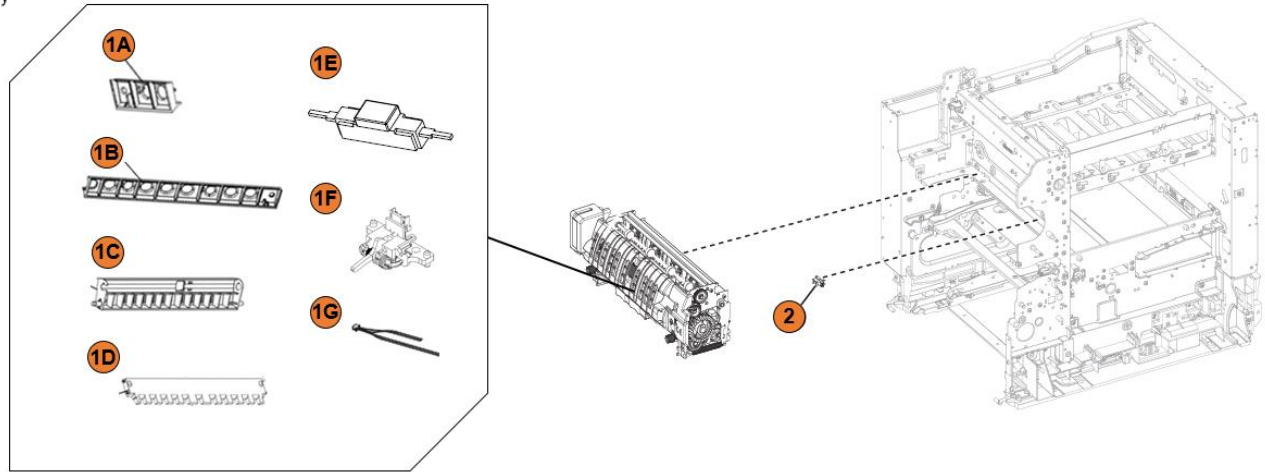
Item	Description
1	OP Panel button board
2	4.3-in Control panel display assembly UICC board

**Table Component Count** (*without options*)

LCD>100cm<sup>2</sup> = 0  
 PCBs>10cm<sup>2</sup> = 2  
 BFR Plastics = 0  
 Battery = 0

## Section 7: Fuser

- LCD > 100 cm<sup>2</sup>
- PCBs > 10 cm<sup>2</sup>
- Printer components containing Brominated flame retardants
- Battery



**Figure 7.1:** Fuser

**Table 7:** Fuser - Printed Circuit Boards >10cm<sup>2</sup> and Plastic with Brominated flame retardants

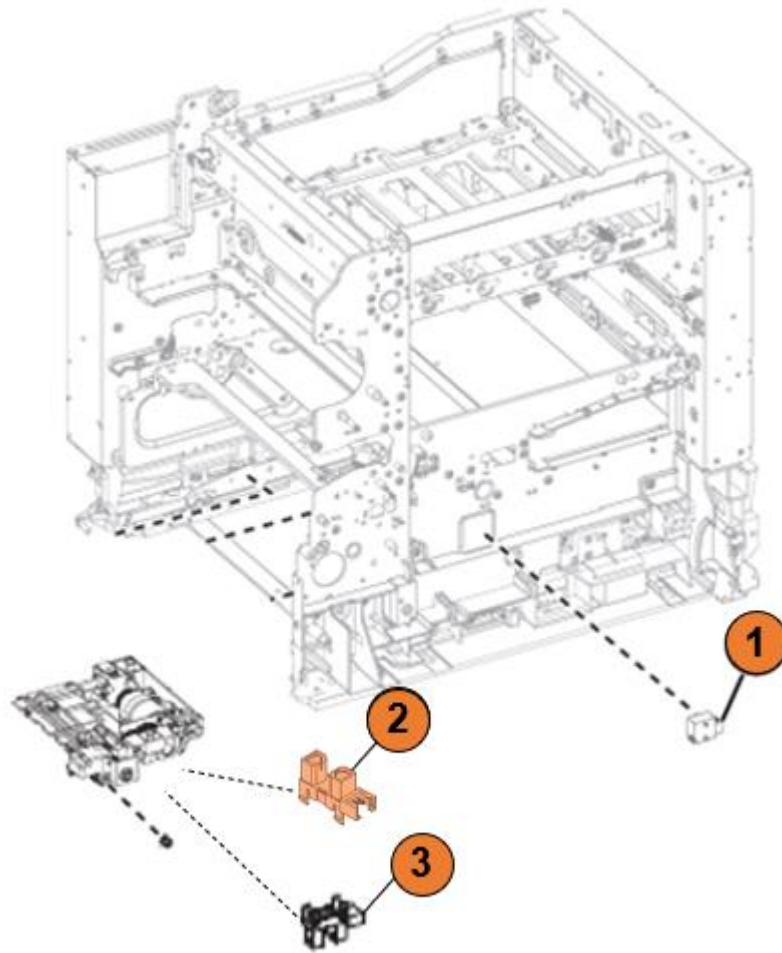
Item	Description
1A	40C0566 - BUR SIDE EXIT DS
1B	40C0567 - BUR SIDE EXIT NDS
1C	40C0568 - BELT SIDE EXIT
1D	40C0569 – ENTRY
1E	Sensor (Fuser)
1F	Sensor (Exit)
1G	Sensor (Thermistor)
2	Sensor (fuser nip)

**Table Component Count** (*without options*)

LCD>100cm<sup>2</sup> = 0  
 PCBs>10cm<sup>2</sup> = 0  
 BFR Plastics = 8  
 Battery = 0

## Section 8: Paper Feed

- LCD > 100 cm<sup>2</sup>
- PCBs > 10 cm<sup>2</sup>
- Printer components containing Brominated flame retardants
- Battery



**Figure 8.1:** Paper Feed

**Table 8:** Electronics 1 - Printed Circuit Boards >10cm<sup>2</sup> and Plastic with Brominated flame retardants

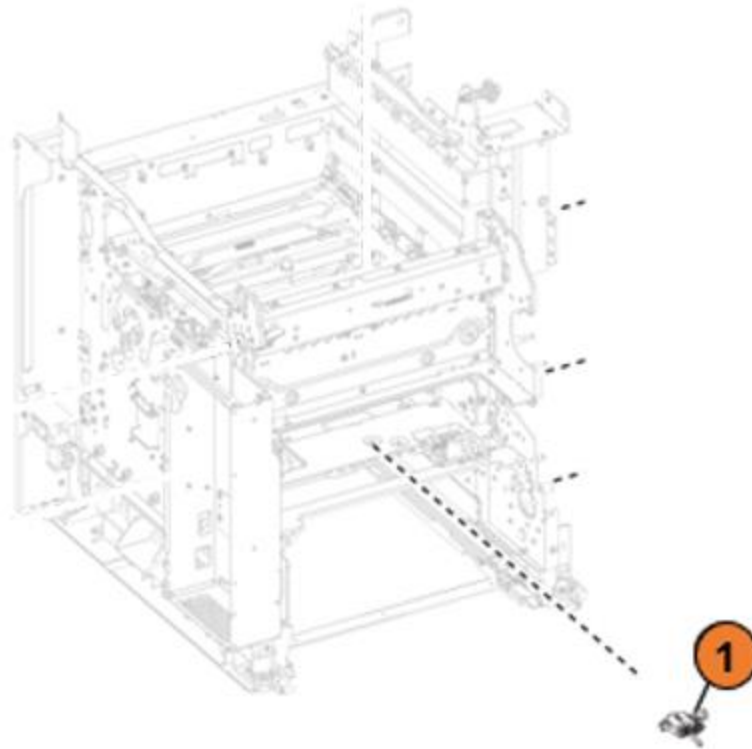
Item	Description
1	Sensor (Paper size)
2	Sensor (Index)
3	Sensor (Photo)

**Table Component Count** (without options)

LCD>100cm<sup>2</sup> = 0  
 PCBs>10cm<sup>2</sup> = 0  
 BFR Plastics = 3  
 Battery = 0

## Section 9: Paper Path 1

- LCD > 100 cm<sup>2</sup>
- PCBs > 10 cm<sup>2</sup>
- Printer components containing Brominated flame retardants
- Battery



**Figure 9.1:** Paper Path 1

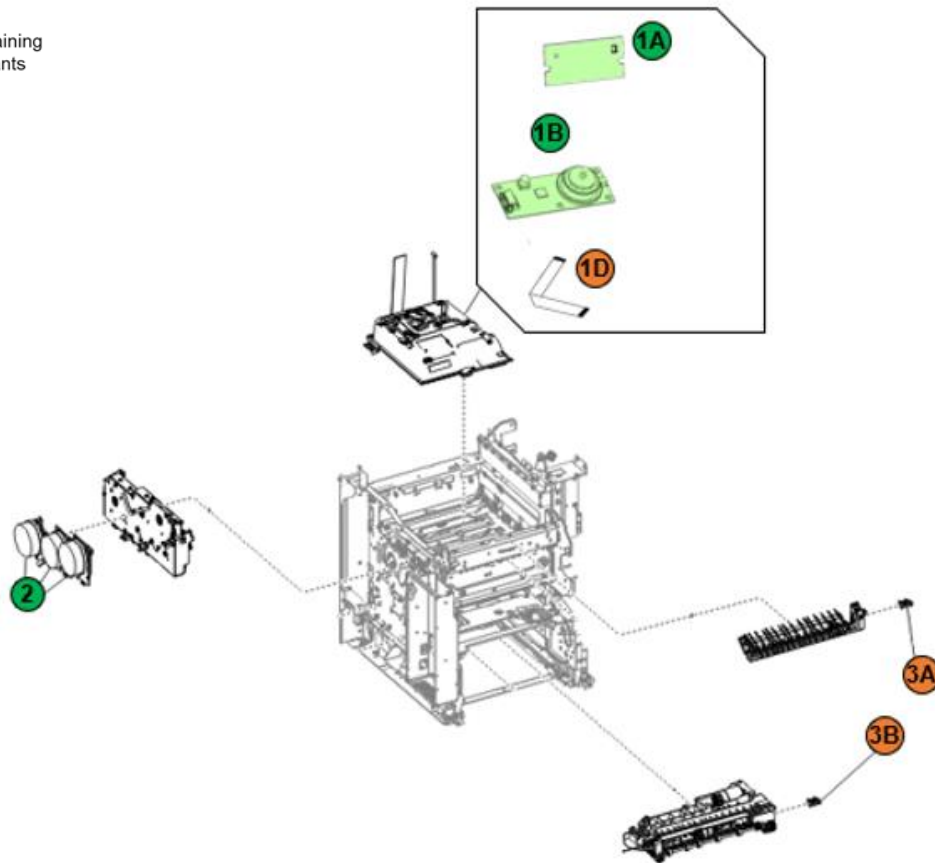
**Table 9:** Paper Path 1 - Printed Circuit Boards >10cm<sup>2</sup> and Plastic with Brominated flame retardants

Item	Description
<b>1</b>	Sensor (input)
<b>Table Component Count</b> <i>(without options)</i>	
LCD>100cm <sup>2</sup>	= 0
PCBs>10cm <sup>2</sup>	= 0
BFR Plastics	= 1
Battery	= 0



## Section 10: Paper Path 2

- LCD > 100 cm<sup>2</sup>
- PCBs > 10 cm<sup>2</sup>
- Printer components containing Brominated flame retardants
- Battery



**Figure 10.1:** Paper Path 2

**Table 10:** Paper Path 2 - Printed Circuit Boards >10cm<sup>2</sup> and Plastic with Brominated flame retardants

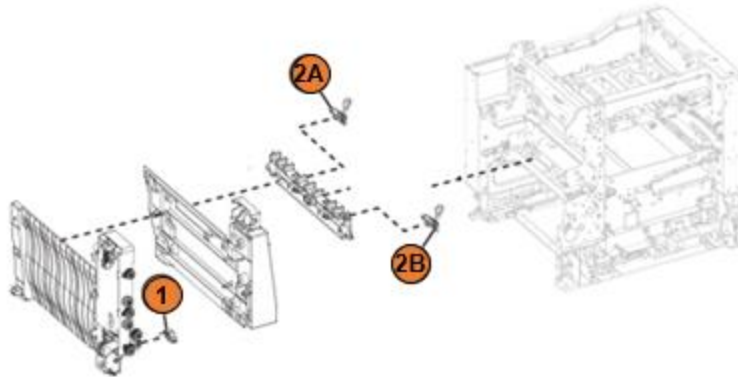
Item	Description
1A	Printhead PCBA
1B	Printhead motor driver
1D	Printhead tape
2	EP Drive Motor (3X)
3A	Sensor (redrive)
3B	Sensor (Passthrough)

**Table Component Count** (*without options*)

LCD>100cm<sup>2</sup> = 0  
 PCBs>10cm<sup>2</sup> = 5  
 BFR Plastics = 3  
 Battery = 0

## Section 11: Duplex

- LCD > 100 cm<sup>2</sup>
- PCBs > 10 cm<sup>2</sup>
- Printer components containing Brominated flame retardants
- Battery



**Figure 10.1:** Duplex

**Table 10:** Duplex - Printed Circuit Boards >10cm<sup>2</sup> and Plastic with Brominated flame retardants

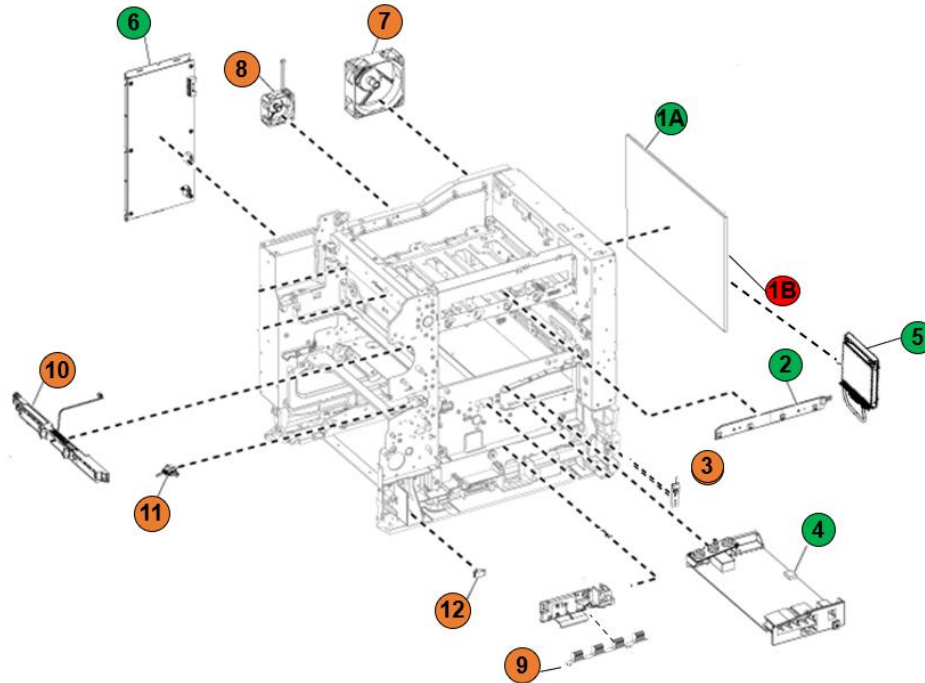
Item	Description
1	Sensor (duplex staging)
2A	Sensor (fuser buckle)
2B	Sensor (Narrow media)

**Table Component Count** (*without options*)

LCD>100cm<sup>2</sup> = 0  
 PCBs>10cm<sup>2</sup> = 0  
 BFR Plastics = 3  
 Battery = 0

## Section 12: Electronics

- LCD > 100 cm<sup>2</sup>
- PCBs > 10 cm<sup>2</sup>
- Printer components containing Brominated flame retardants
- Battery



**Figure 10.1:** Electronics

**Table 10:** Electronics - Printed Circuit Boards >10cm<sup>2</sup> and Plastic with Brominated flame retardants

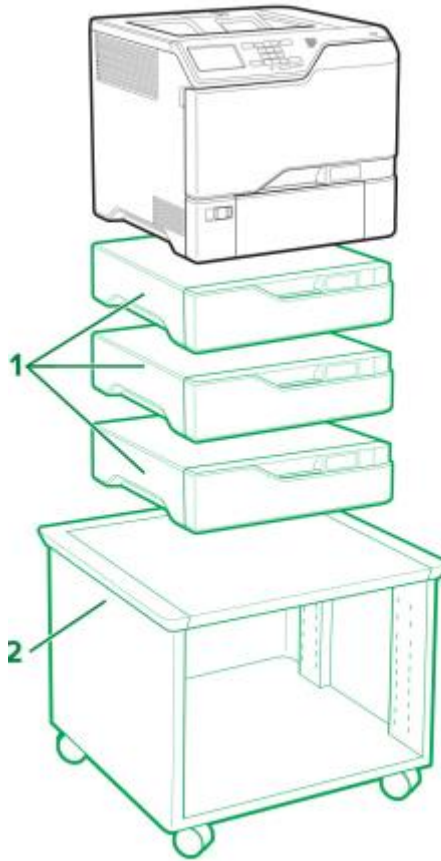
Item	Description
1A	Controller board
1B	Battery
2	TMC card
3	Weather station
4	High voltage power supply
5	Hard drive (optional)
6	Low voltage power supply
7	Main fan
8	Fuser fan
9	Sensor (waste toner contact)
10	Sensor (TPS)
11	Sensor (Input)
12	Sensor (MPF paper present)

Table Component Count ( <i>without options</i> )	
LCD>100cm <sup>2</sup>	= 0
PCBs>10cm <sup>2</sup>	= 4
BFR Plastics	= 7
Battery	= 1

**Section 11: For Reference Only (Customer Replaceable Paper handling devices)**

- LCD > 100 cm<sup>2</sup>
- PCBs > 10 cm<sup>2</sup>
- Printer components containing Brominated flame retardants
- Battery

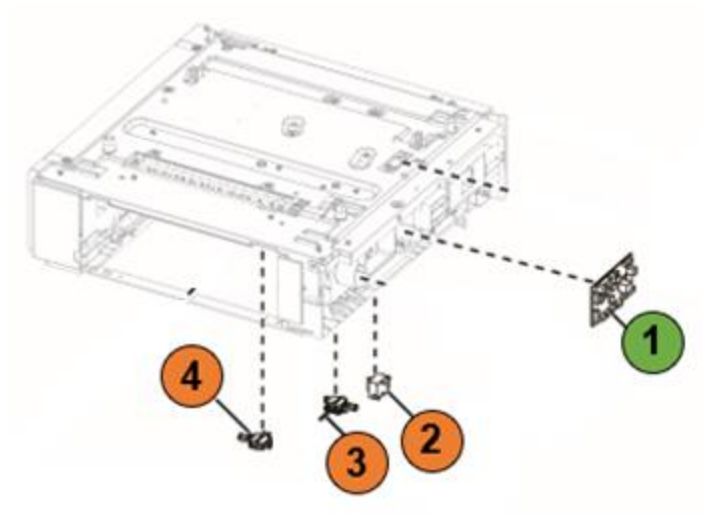


**Figure 11.1:** Customer Replaceable Paper Handling Devices

<b>Table 11:</b> For Reference Only (Customer Replaceable Paper Handling Devices)	
<b>Item</b>	<b>Description</b>
<b>1</b>	550-sheet tray
<b>2</b>	Adjustable printer stand*
Options marked with (*) are non-Electrical and electronic units	

## Section 12: 550 Handling Options

- LCD > 100 cm<sup>2</sup>
- PCBs > 10 cm<sup>2</sup>
- Printer components containing Brominated flame retardants
- Battery



**Figure 12.1:** 550Paper Handling Options

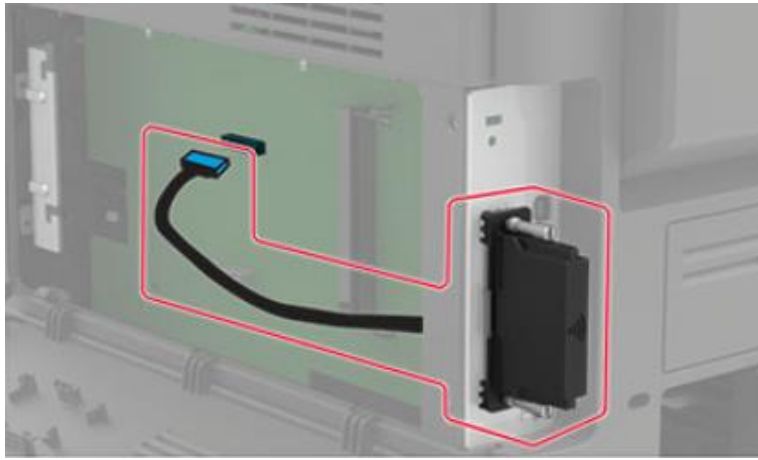
**Table 12:** 550 Paper Handling Options - Printed Circuit Boards >10cm<sup>2</sup> and Plastic with Brominated flame retardants

Item	Description
1	550-sheet tray controller board
2	Sensor (550-sheet tray paper size)
3	Sensor (550-sheet tray trailing edge)
4	Sensor (550-sheet tray passthrough)

**Table Component Count** (*without options*)

LCD>100cm<sup>2</sup> = 0  
 PCBs>10cm<sup>2</sup> = 0  
 BFR Plastics = 0  
 Battery = 0

## **Section 13: For Reference Only (Customer Replaceable External Card Options)**



### **External Print Servers<sup>1</sup>**

**Note 1:** Illustration shows actual options and their typical locations and mounting at the side of the printer. However, this does not show the actual printer model.

**Annex A** – Printer components with Brominated<sup>S</sup> Flame Retardants

Item	Description	Parts Marking	Qty	CS72x	Location
1	40C0566 - BUR SIDE EXIT DS	PET-(GF+MD)40 FR(17)	1	X	<a href="#">Fuser</a>
2	40C0567 - BUR SIDE EXIT NDS	PET-(GF+MD)40 FR(17)	1	X	<a href="#">Fuser</a>
3	40C0568 - BELT SIDE EXIT	PET-(GF+MD)40 FR(17)	1	X	<a href="#">Fuser</a>
4	40C0569 – ENTRY	PET-(GF+MD)40 FR(17)	1	X	<a href="#">Fuser</a>
5	Sensor (fuser)	N/A	1	X	<a href="#">Fuser</a>
6	Sensor( Exit)	N/A	1	X	<a href="#">Fuser</a>
7	Sensor ( Thermistor)	N/A	1	X	<a href="#">Fuser</a>
8	Sensor (fuser nip)	N/A	1	X	<a href="#">Fuser</a>
9	Sensor (paper size)	N/A	1	X	<a href="#">Paper feed</a>
10	Sensor(Index)	N/A	1	X	<a href="#">Paper feed</a>
11	Sensor(photo)	N/A	1	X	<a href="#">Paper feed</a>
12	Sensor (input)	N/A	1	X	<a href="#">Paper Path 1</a>
13	Printhead tape	N/A	1	X	<a href="#">Paper Path 2</a>
14	Sensor (redrive/Passthrough)	N/A	2	X	<a href="#">Paper Path 2</a>
15	Sensor (duplex staging)	N/A	1	X	<a href="#">Duplex</a>
16	Sensor (fuser buckle/narrow media)	N/A	2	X	<a href="#">Duplex</a>
17	Fuser fan	N/A	1	X	<a href="#">Electronics</a>
18	Main fan	N/A	1	X	<a href="#">Electronics</a>
19	Sensor (waste toner contact)	N/A	1	X	<a href="#">Electronics</a>
20	Sensor (MPF paper present)	N/A	1	X	<a href="#">Electronics</a>
21	Sensor (TPS)	N/A	1	X	<a href="#">Electronics</a>
22	Sensor (Input)	N/A	1	X	<a href="#">Electronics</a>
23	Weather station	N/A	1	X	<a href="#">Electronics</a>
24	Sensor (550-sheet tray paper size)	N/A	1	Optional	<a href="#">550 Handling option</a>
25	Sensor (550-sheet tray trailing edge)	N/A	1	Optional	<a href="#">550 Handling option</a>
26	Sensor (550-sheet tray passthrough)	N/A	1	Optional	<a href="#">550 Handling option</a>
<b>Minimum Count (without options) =</b>			<b>25</b>		

**Annex B** – Printed Circuit Boards >10cm<sup>2</sup>

Item	Description	Qty	CS72x	Location
1	Op Panel Button board	1	X	<a href="#">Control panel</a>
2	4.3-in Control panel display assembly UICC board	1	X	<a href="#">Control panel</a>
3	Printhead PCBA	1	X	<a href="#">Paper path 2</a>
4	Printhead motor driver	1	X	<a href="#">Paper path 2</a>
5	EP Drive Motor	3	X	<a href="#">Paper path 2</a>
6	Controller board	1	X	<a href="#">Electronics</a>
7	TMC card	1	X	<a href="#">Electronics</a>
8	High voltage power supply	1	X	<a href="#">Electronics</a>
9	Low voltage power supply	1	X	<a href="#">Electronics</a>
10	Hard drive	1	Optional	<a href="#">Electronics</a>
11	550-sheet tray controller board	1	Optional	<a href="#">550 Handling option</a>
<b>Minimum Count (without options) =</b>		<b>11</b>		



**Annex C** – Electrical and Electronic (EE) Customer Replaceable Paper handling devices

Item	PN	Description	CS72x	Locations
1	40C2100	550-sheet tray	X	Paper handling devices

**Annex D** – Electrical and Electronic (EE) Customer Replaceable Internal/ External Card Options

Item	PN	Description	CS72x	Locations
1	27X0400	500GB+ SATA Hard Disk Drive	X	Attached to Controller board
2	57X9528	Intelligent Storage Drive (ISD)		
3	27X0823	MarkNet N8370 802.11 a/b/g/n/ac Wireless Print Server Backpack Kit	X	External option
4	57X0070	Removable External HDD Kit (Pod Only, HDD not included)		